

4.12 Tukey's Test for Nonadditivity

- Consider a two-factor $a \times b$ factorial design that has only $n = 1$ replicate for each of the ab treatment combinations. We sometimes refer to this as an **unreplicated** experiment or an experiment with a **one observation per cell design**.
- Recall that the MSE $df = ab(n - 1)$ for the two-factor interaction model. Thus, there will be 0 df for the MSE when $n = 1$. That is, the df column in the ANOVA table looks like:

| Source of Variation | df |
|---------------------|------------------|
| A | $a - 1$ |
| B | $b - 1$ |
| AB | $(a - 1)(b - 1)$ |
| Error | 0 |
| Total | $ab - 1$ |

- If no interaction exists (i.e., we assume all $(\alpha\beta)_{ij}$ effects = 0), then the additive model $y_{ij} = \mu + \alpha_i + \beta_j + \epsilon_{ij}$ is assumed to be adequate.
- Then the $(a - 1)(b - 1)$ df , SS , and MS for the interaction effects will now be the SS , df , and MS for the Error. This will allow us to perform tests on the main effects for A and B .
- If an interaction does exist, then what can we do? If we can assume the interaction effects possess a certain structure, then tests may exist.
- One such test is **Tukey's Test for Additivity** which tests if the interaction terms take on the form $(\alpha\beta)_{ij} = \gamma\tau_i\beta_j$. This says the $(ij)^{th}$ interaction effect is proportional to the product of the main effects.
- If this interaction structure is true, then the model will be:

$$y_{ij} =$$

- Note, that we have added only 1 parameter (γ) to the additive model leaving us $(a - 1)(b - 1) - 1 = ab - a - b$ df for the new MSE .
- The following SAS code tricks PROC GLM into fitting this model and performing Tukey's Test for Nonadditivity.

SAS Code for Tukey's Test for Additivity Example

```
*****;
*** TUKEY'S NONADDITIVITY TEST FOR A TWO-FACTOR DESIGN ***;
*** WITH ONE OBSERVATION PER CELL ***;
*****;

DATA in; INPUT temp pressure impurity @@; CARDS;
100 25 5 100 30 4 100 35 6 100 40 3 100 45 5
125 25 3 125 30 1 125 35 4 125 40 2 125 45 3
150 25 1 150 30 1 150 35 3 150 40 1 150 45 2
;
PROC GLM DATA=in NOPRINT;
CLASS temp pressure;
MODEL impurity = temp pressure ;
OUTPUT OUT=diag PREDICTED=yhat;

DATA diag; SET diag;
nonadd = yhat**2;

TITLE 'TUKEY TEST FOR NONADDITIVITY -- 1 OBS PER CELL';

PROC GLM DATA=diag;
CLASS temp pressure;
MODEL impurity = temp pressure nonadd / SS1 SOLUTION;
RUN;
```

TUKEY TEST FOR NONADDITIVITY -- 1 OBS PER CELL

The GLM Procedure

Variable: IMPURITY

| Source | DF | Sum of Squares | Mean Square | F Value | Pr > F |
|-----------------|----|----------------|-------------|---------|--------|
| Model | 7 | 35.03185550 | 5.00455079 | 18.42 | 0.0005 |
| Error | 7 | 1.90147783 | 0.27163969 | | |
| Corrected Total | 14 | 36.93333333 | | | |

| R-Square | Coeff Var | Root MSE | IMPURITY Mean |
|----------|-----------|----------|---------------|
| 0.948516 | 17.76786 | 0.521191 | 2.933333 |

| Source | DF | Type I SS | Mean Square | F Value | Pr > F |
|----------|----|-------------|-------------|---------|--------|
| TEMP | 2 | 23.33333333 | 11.66666667 | 42.95 | 0.0001 |
| PRESSURE | 4 | 11.60000000 | 2.90000000 | 10.68 | 0.0042 |
| NONADD | 1 | 0.09852217 | 0.09852217 | 0.36 | 0.5660 |

| Parameter | Estimate | | Standard Error | t Value | Pr > t |
|-------------|--------------|---|----------------|---------|---------|
| Intercept | 1.812807882 | B | 0.47262874 | 3.84 | 0.0064 |
| TEMP 100 | 2.312807882 | B | 1.18771619 | 1.95 | 0.0925 |
| TEMP 125 | 0.844827586 | B | 0.41838222 | 2.02 | 0.0832 |
| TEMP 150 | 0.000000000 | B | . | . | . |
| PRESSURE 25 | -0.255336617 | B | 0.44482151 | -0.57 | 0.5839 |
| PRESSURE 30 | -1.070607553 | B | 0.60942962 | -1.76 | 0.1224 |
| PRESSURE 35 | 0.716748768 | B | 0.63427295 | 1.13 | 0.2957 |
| PRESSURE 40 | -1.070607553 | B | 0.60942962 | -1.76 | 0.1224 |
| PRESSURE 45 | 0.000000000 | B | . | . | . |
| NONADD | 0.036945813 | | 0.06134722 | 0.60 | 0.5660 |

4.13 The Two-Factor Random Effects Model

- Suppose both factors in the two-factor factorial design are random. Thus, the a levels of factor A and the b levels of factor B are randomly selected from a large population of levels.
- For this experimental situation, the random effects model is:

$$y_{ijk} = \quad (25)$$

where τ_i , β_j , $(\tau\beta)_{ij}$ and ϵ_{ijk} are **random effects**.

- Thus, there will be variance components σ_τ^2 , σ_β^2 , and $\sigma_{\tau\beta}^2$ associated with these random effects.
- To test hypotheses regarding the model, we assume:

$$\begin{aligned} \tau_i &\sim \text{IID } N(0, \sigma_\tau^2) & \beta_j &\sim \text{IID } N(0, \sigma_\beta^2). \\ (\tau\beta)_{ij} &\sim \text{IID } N(0, \sigma_{\tau\beta}^2) & \epsilon_{ijk} &\sim \text{IID } N(0, \sigma^2). \end{aligned}$$

where τ_i , β_j , $(\tau\beta)_{ij}$ and ϵ_{ijk} are independent for all i, j, k .

- A hypothesis test about the equality of means or effects is not correct in the random effects case. The hypotheses of interest involve the three variance components:

$$H_0 : \sigma_\tau^2 = 0 \quad \text{and} \quad H_1 : \sigma_\tau^2 > 0 \quad (26)$$

$$H_0 : \sigma_\beta^2 = 0 \quad \text{and} \quad H_1 : \sigma_\beta^2 > 0 \quad (27)$$

$$H_0 : \sigma_{\tau\beta}^2 = 0 \quad \text{and} \quad H_1 : \sigma_{\tau\beta}^2 > 0 \quad (28)$$

- To test the hypotheses in (26), (27), and (28), we use the same mean squares from the fixed effects ANOVA, but the F -statistics are different. To determine the appropriate F -statistics, we need to examine the expected mean squares for the random effects model in (25).

4.13.1 Expected Mean Squares and Variance Component Estimation

- For equal cell sizes (all $n_{ij} = n$):

$$\begin{aligned} E(MS_A) &= \sigma^2 + n\sigma_{\tau\beta}^2 + bn\sigma_\tau^2 \\ E(MS_B) &= \sigma^2 + n\sigma_{\tau\beta}^2 + an\sigma_\beta^2 \\ E(MS_{AB}) &= \sigma^2 + n\sigma_{\tau\beta}^2 \\ E(MS_E) &= \sigma^2 \end{aligned} \quad (29)$$

- If H_0 is true in (26), then $\sigma_\tau^2 = 0$, and $E(MS_A) =$ which matches
- If H_0 is true in (27), then $\sigma_\beta^2 = 0$, and $E(MS_B) =$ which matches

This implies $F_A = \frac{MS_A}{MS_{AB}}$ and $F_B = \frac{MS_B}{MS_{AB}}$ are the F -statistics for the tests in (26) and (27).

- If H_0 is true in (28), then $\sigma_{\tau\beta}^2 = 0$, and $E(MS_{AB}) =$ which matches

This implies $F_{AB} = \frac{MS_{AB}}{MS_E}$ is the F -statistic used to test H_0 in (28).

- In summary, the ANOVA test statistics for the two-factor random effects model are

$$F_A = \frac{MS_A}{MS_{AB}} \text{ for (26),} \quad F_B = \frac{MS_B}{MS_{AB}} \text{ for (27),} \quad F_{AB} = \frac{MS_{AB}}{MS_E} \text{ for (28)}$$

- For the random effects model, replace $E(MS_A)$, $E(MS_B)$, $E(MS_{AB})$, and $E(MS_E)$ in (29) with the calculated values of MS_A , MS_B , MS_{AB} , and MS_E .
- Solving the system of equations produces estimates of the variance components:

$$\begin{aligned} \hat{\sigma}^2 &= MS_E & \hat{\sigma}_{\tau\beta}^2 &= \frac{MS_{AB} - MS_E}{n} \\ \hat{\sigma}_\tau^2 &= \frac{MS_A - MS_{AB}}{bn} & \hat{\sigma}_\beta^2 &= \frac{MS_B - MS_{AB}}{an} \end{aligned}$$

- For unequal sample sizes, the coefficients of the variance components in the EMS is a complicated function of the n_{ij} . SAS will generate them using the RANDOM statement.

4.13.2 Random Effects Model Example

During a random workday, 4 production runs were randomly selected from the large number of daily production runs. Six batches of raw material were randomly selected from the large number of available batches. In each of the 4 runs, the same 6 batches of raw materials were used to make a synthetic fiber. Three random sample were taken from each (production run)*batch combination. The $N = 72$ samples were randomized before taking strength measurements.

| Batch | Production Run | | | |
|-------|----------------|-------|-------|-------|
| | 1 | 2 | 3 | 4 |
| 1 | 15.16 | 19.07 | 23.22 | 23.10 |
| | 16.41 | 17.44 | 22.51 | 22.71 |
| | 15.47 | 18.16 | 24.67 | 22.94 |
| 2 | 24.20 | 25.75 | 32.40 | 30.58 |
| | 23.99 | 25.12 | 31.52 | 30.26 |
| | 23.40 | 25.08 | 31.93 | 31.02 |
| 3 | 21.21 | 25.77 | 27.89 | 29.13 |
| | 21.32 | 26.15 | 27.89 | 28.50 |
| | 19.95 | 26.15 | 28.28 | 28.68 |
| 4 | 12.24 | 15.07 | 21.58 | 22.14 |
| | 13.18 | 15.14 | 21.11 | 21.72 |
| | 12.83 | 15.07 | 20.96 | 22.11 |
| 5 | 22.83 | 26.23 | 30.54 | 33.39 |
| | 22.75 | 25.11 | 30.67 | 33.63 |
| | 22.46 | 25.81 | 30.34 | 32.69 |
| 6 | 23.61 | 25.24 | 33.04 | 32.93 |
| | 24.82 | 25.22 | 31.98 | 33.85 |
| | 24.84 | 25.02 | 31.76 | 34.22 |

- By default, SAS assumes all effects are fixed. To get the EMS and the correct F -tests we use the RANDOM statement.
- For random factors A and B, the RANDOM statement has the form **RANDOM A|B / TEST**.
- To get estimates of the variance components, use PROC VARCOMP. An example is now given.
- The estimates of the variance components are

$$\hat{\sigma}_\tau^2 = \quad \hat{\sigma}_\beta^2 = \quad \hat{\sigma}_{\tau\beta}^2 = \quad \hat{\sigma}^2 =$$

- This indicates the largest sources of variability are due to variability across production runs and to variability across batches of raw material.
- In the EMS output in SAS, replace ‘Var’ with ‘ σ^2 ’. This will match the notation in the course notes. For this example, the EMS output in SAS is

| Source | Type III Expected Mean Square |
|---------------|---|
| prodrun | Var(Error) + 3 Var(prodrun*batch) + 18 Var(prodrun) |
| batch | Var(Error) + 3 Var(prodrun*batch) + 12 Var(batch) |
| prodrun*batch | Var(Error) + 3 Var(prodrun*batch) |

These are the same as

$$\sigma^2 + 3\sigma_{\tau\beta}^2 + 18\sigma_{\tau}^2$$

$$\sigma^2 + 3\sigma_{\tau\beta}^2 + 12\sigma_{\beta}^2$$

$$\sigma^2 + 3\sigma_{\tau\beta}^2$$

TWO-FACTOR RANDOM EFFECTS MODEL

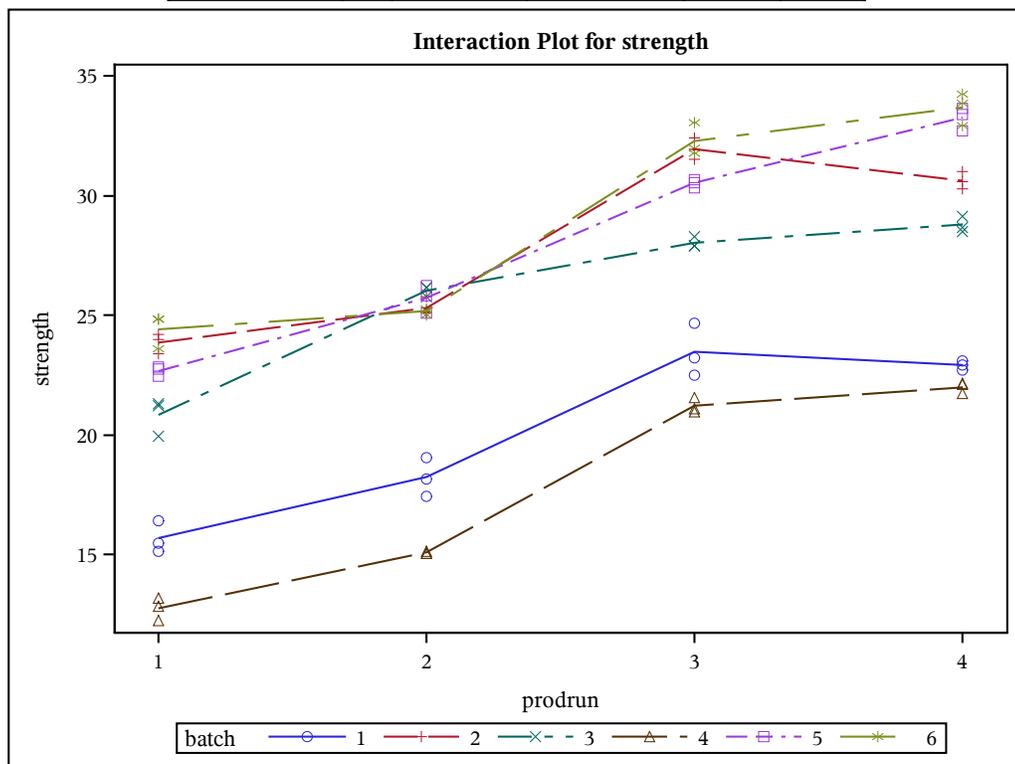
The GLM Procedure

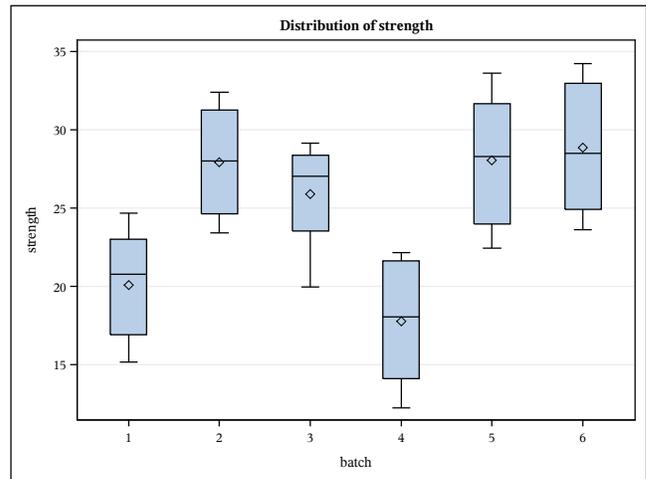
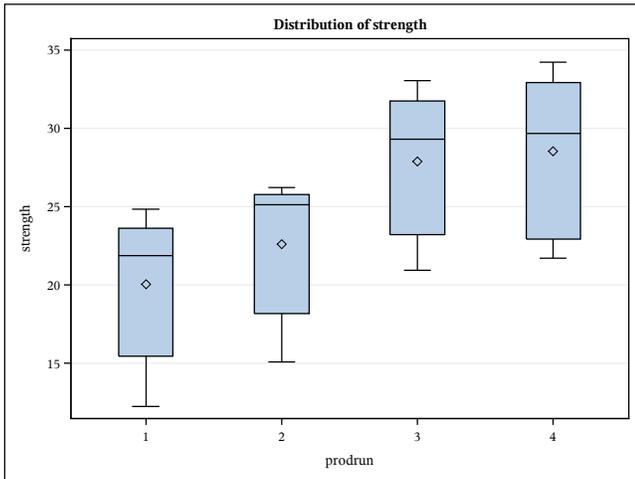
Dependent Variable: strength

| Source | DF | Sum of Squares | Mean Square | F Value | Pr > F |
|-----------------|----|----------------|-------------|---------|--------|
| Model | 23 | 2295.503778 | 99.804512 | 385.75 | <.0001 |
| Error | 48 | 12.418933 | 0.258728 | | |
| Corrected Total | 71 | 2307.922711 | | | |

| R-Square | Coeff Var | Root MSE | strength Mean |
|----------|-----------|----------|---------------|
| 0.994619 | 2.053826 | 0.508653 | 24.76611 |

| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
|---------------|----|-------------|-------------|---------|--------|
| prodrun | 3 | 920.650922 | 306.883641 | 1186.13 | <.0001 |
| batch | 5 | 1320.720844 | 264.144169 | 1020.93 | <.0001 |
| prodrun*batch | 15 | 54.132011 | 3.608801 | 13.95 | <.0001 |





| Level of prodrun | N | strength | |
|------------------|----|------------|------------|
| | | Mean | Std Dev |
| 1 | 18 | 20.0372222 | 4.50222665 |
| 2 | 18 | 22.5888889 | 4.43913066 |
| 3 | 18 | 27.9050000 | 4.36495839 |
| 4 | 18 | 28.5333333 | 4.75136141 |

| Level of batch | N | strength | |
|----------------|----|------------|------------|
| | | Mean | Std Dev |
| 1 | 12 | 20.0716667 | 3.45953448 |
| 2 | 12 | 27.9375000 | 3.58781049 |
| 3 | 12 | 25.9100000 | 3.26164487 |
| 4 | 12 | 17.7625000 | 4.12235177 |
| 5 | 12 | 28.0375000 | 4.29638775 |
| 6 | 12 | 28.8775000 | 4.33748801 |

| Source | Type III Expected Mean Square |
|---------------|---|
| prodrun | Var(Error) + 3 Var(prodrun*batch) + 18 Var(prodrun) |
| batch | Var(Error) + 3 Var(prodrun*batch) + 12 Var(batch) |
| prodrun*batch | Var(Error) + 3 Var(prodrun*batch) |

The GLM Procedure
Tests of Hypotheses for Random Model Analysis of Variance

Variable: strength

| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
|---------------------------------|----|-------------|-------------|---------|--------|
| prodrun | 3 | 920.650922 | 306.883641 | 85.04 | <.0001 |
| batch | 5 | 1320.720844 | 264.144169 | 73.19 | <.0001 |
| Error | 15 | 54.132011 | 3.608801 | | |
| Error: MS(prodrun*batch) | | | | | |

| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
|------------------|----|-------------|-------------|---------|--------|
| prodrun*batch | 15 | 54.132011 | 3.608801 | 13.95 | <.0001 |
| Error: MS(Error) | 48 | 12.418933 | 0.258728 | | |

**TWO-FACTOR RANDOM EFFECTS MODEL
VARIANCE COMPONENTS ANALYSIS**

Variance Components Estimation Procedure

| | |
|----------------------------|----------|
| Dependent Variable: | strength |
|----------------------------|----------|

| REML Iterations | | | | | |
|-----------------|---------------|---------------|---------------|--------------------|--------------|
| Iteration | Objective | Var(prodrun) | Var(batch) | Var(prodrun*batch) | Var(Error) |
| 0 | -0.5824695182 | 16.8486022222 | 21.7112806790 | 1.1166909877 | 0.2587277778 |
| 1 | -0.5824695182 | 16.8486022222 | 21.7112806790 | 1.1166909877 | 0.2587277778 |

| |
|---------------------------|
| Convergence criteria met. |
|---------------------------|

| REML Estimates | |
|--------------------|----------|
| Variance Component | Estimate |
| Var(prodrun) | 16.84860 |
| Var(batch) | 21.71128 |
| Var(prodrun*batch) | 1.11669 |
| Var(Error) | 0.25873 |

SAS Code for Random and Mixed Effects Model Examples

```
DM 'LOG; CLEAR; OUT; CLEAR;';

ODS GRAPHICS ON;
ODS PRINTER PDF file='C:\COURSES\ST541\LANMIX.PDF';
OPTIONS NODATE NONUMBER;
DATA in;
  DO prodrun = 1 to 4;
  DO batch = 1 to 6;
  DO rep = 1 to 3;
    INPUT strength @@; OUTPUT;
  END; END; END;
CARDS;
15.16 16.41 15.47 24.20 23.99 23.40 21.21 21.32 19.95
12.24 13.18 12.83 22.83 22.75 22.46 23.61 24.82 24.84
19.07 17.44 18.16 25.75 25.12 25.08 25.77 26.15 26.15
15.07 15.14 15.07 26.23 25.11 25.81 25.24 25.22 25.02
23.22 22.51 24.67 32.40 31.52 31.93 27.89 27.89 28.28
21.58 21.11 20.96 30.54 30.67 30.34 33.04 31.98 31.76
23.10 22.71 22.94 30.58 30.26 31.02 29.13 28.50 28.68
22.14 21.72 22.11 33.39 33.63 32.69 32.93 33.85 34.22
;
*****;
*** TWO-FACTOR RANDOM EFFECTS MODEL ***;
*** WITH VARIANCE COMPONENTS ANALYSIS ***;
*****;

PROC GLM DATA=in;
  CLASS prodrun batch;
  MODEL strength = prodrun|batch / SS3;
  MEANS prodrun batch;
  RANDOM prodrun|batch / TEST;
TITLE 'TWO-FACTOR RANDOM EFFECTS MODEL';

PROC VARCOMP DATA=in METHOD=REML;
  CLASS prodrun batch;
  MODEL strength = prodrun|batch;
TITLE2 'VARIANCE COMPONENTS ANALYSIS';

*****;
*** TWO-FACTOR MIXED EFFECTS MODEL ***;
*** WITH VARIANCE COMPONENTS ANALYSIS ***;
*****;

PROC GLM DATA=in;
  CLASS prodrun batch;
  MODEL strength = batch|prodrun / SS3;
  RANDOM batch prodrun*batch / TEST;
TITLE 'TWO FACTOR MIXED EFFECTS MODEL';

PROC VARCOMP DATA=in METHOD=REML;
  CLASS prodrun batch;
  MODEL strength = prodrun batch prodrun*batch / FIXED=1;
TITLE2 'VARIANCE COMPONENTS ANALYSIS';
RUN;
```

4.14 The Two-Factor Mixed Effects Model

- In a two-factor factorial design assume factor A is fixed while factor B is random. The a levels of factor A are fixed by the experimenter while the b levels of factor B are randomly selected from a large population of levels.
- For this experimental situation, the random effects model is:

$$y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \epsilon_{ijk} \quad (30)$$

where β_j , $(\tau\beta)_{ij}$ and ϵ_{ijk} are random effects.

- Thus, there will be variance components σ_β^2 and $\sigma_{\tau\beta}^2$ associated with these random effects.
- To test hypotheses regarding the model, we assume:

$$\beta_j \sim \text{IID } N(0, \sigma_\beta^2) \quad (\tau\beta)_{ij} \sim \text{IID } N(0, \sigma_{\tau\beta}^2) \quad \epsilon_{ijk} \sim \text{IID } N(0, \sigma^2)$$

where β_j , $(\tau\beta)_{ij}$ and ϵ_{ijk} are independent for all i, j, k .

- The hypotheses of interest involve (i) equality of effects for the fixed effect and (ii) if the variance components are 0:

$$H_0 : \tau_1 = \tau_2 = \dots = \tau_a \quad \text{and} \quad H_1 : \tau_i \neq \tau_j \text{ for some } i \neq j \quad (31)$$

$$H_0 : \sigma_\beta^2 = 0 \quad \text{and} \quad H_1 : \sigma_\beta^2 > 0 \quad (32)$$

$$H_0 : \sigma_{\tau\beta}^2 = 0 \quad \text{and} \quad H_1 : \sigma_{\tau\beta}^2 > 0 \quad (33)$$

- To test these we use the same mean squares from the fixed effects ANOVA but the F -statistics differ. To determine the appropriate F -statistics, we need to look at the expected mean squares for the mixed effects model in (30).

4.14.1 Expected Mean Squares and Variance Component Estimation

- For equal cell sizes (all $n_{ij} = n$):

$$\begin{aligned} E(MS_A) &= \sigma^2 + n\sigma_{\tau\beta}^2 + \frac{bn}{a-1} \sum_{i=1}^a \tau_i^2 \\ E(MS_B) &= \sigma^2 + n\sigma_{\tau\beta}^2 + an\sigma_\beta^2 \\ E(MS_{AB}) &= \sigma^2 + n\sigma_{\tau\beta}^2 \\ E(MS_E) &= \sigma^2 \end{aligned} \quad (34)$$

- These are the EMS for the **unrestricted mixed model**. This is the default in *SAS*.
- For unequal sample sizes, the coefficients of the variance components in the EMS is a complicated function of the n_i . *SAS* will generate them using the RANDOM statement.
- In the EMS output in SAS, replace ‘Q’ (for quadratic function of fixed effects) with $\frac{\sum(\text{fixed effect})^2}{df(\text{fixed effect})}$.
- Based on the expected mean squares, the appropriate test statistics are:

$$F_A = \frac{MS_A}{MS_{AB}} \text{ for (31),} \quad F_B = \frac{MS_B}{MS_{AB}} \text{ for (32),} \quad F_{AB} = \frac{MS_{AB}}{MS_E} \text{ for (33)}$$

- For the mixed effects model, replace $E(MS_B)$, $E(MS_{AB})$, and $E(MS_E)$ in (34) with the calculated values of MS_B , MS_{AB} , and MS_E . Solving the system of equations produces estimates of the variance components:

$$\begin{aligned} - \text{(Estimate of } \sigma^2) &= \hat{\sigma}^2 = MS_E. \\ - \text{(Estimate of } \sigma_{\tau\beta}^2) &= \hat{\sigma}_{\tau\beta}^2 = \frac{MS_{AB} - MS_E}{n}. \\ - \text{(Estimate of } \sigma_{\beta}^2) &= \hat{\sigma}_{\beta}^2 = \frac{MS_B - MS_{AB}}{an}. \end{aligned}$$

- These estimates are generated using the PROC VARCOMP procedure. For any mixed effects model:
 - In the MODEL statement in PROC VARCOMP you must list all fixed effects before the random effects. Then include the / **FIXED** = n option where n is the number of fixed effects.
 - In the following example, PRODRUN is the only fixed effect in the model. The model statement is **MODEL strength = prodrun batch prodrun*batch / FIXED = 1.**

4.14.2 Mixed Effects Model Example

During any workday there are only 4 production runs. Six batches of raw material were randomly selected from the large number of available batches. In each of the 4 runs, the same 6 batches of raw materials were used to make a synthetic fiber. Three random sample were taken from each (production run)*batch combination. The data is the same as the random effects model example except that now we treat production run as fixed.

TWO FACTOR MIXED EFFECTS MODEL

The GLM Procedure

Variable: strength

| Source | DF | Sum of Squares | Mean Square | F Value | Pr > F |
|-----------------|----|----------------|-------------|---------|--------|
| Model | 23 | 2295.503778 | 99.804512 | 385.75 | <.0001 |
| Error | 48 | 12.418933 | 0.258728 | | |
| Corrected Total | 71 | 2307.922711 | | | |

| R-Square | Coeff Var | Root MSE | strength Mean |
|----------|-----------|----------|---------------|
| 0.994619 | 2.053826 | 0.508653 | 24.76611 |

| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
|---------------|----|-------------|-------------|---------|--------|
| batch | 5 | 1320.720844 | 264.144169 | 1020.93 | <.0001 |
| prodrun | 3 | 920.650922 | 306.883641 | 1186.13 | <.0001 |
| prodrun*batch | 15 | 54.132011 | 3.608801 | 13.95 | <.0001 |

| Source | Type III Expected Mean Square |
|---------------|---|
| batch | Var(Error) + 3 Var(prodrun*batch) + 12 Var(batch) |
| prodrun | Var(Error) + 3 Var(prodrun*batch) + Q(prodrun) |
| prodrun*batch | Var(Error) + 3 Var(prodrun*batch) |

The GLM Procedure
Tests of Hypotheses for Mixed Model Analysis of Variance

Variable: strength

| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
|---------------------------------|----|-------------|-------------|---------|--------|
| batch | 5 | 1320.720844 | 264.144169 | 73.19 | <.0001 |
| prodrun | 3 | 920.650922 | 306.883641 | 85.04 | <.0001 |
| Error | 15 | 54.132011 | 3.608801 | | |
| Error: MS(prodrun*batch) | | | | | |

| Source | DF | Type III SS | Mean Square | F Value | Pr > F |
|------------------|----|-------------|-------------|---------|--------|
| prodrun*batch | 15 | 54.132011 | 3.608801 | 13.95 | <.0001 |
| Error: MS(Error) | 48 | 12.418933 | 0.258728 | | |

TWO FACTOR MIXED EFFECTS MODEL
VARIANCE COMPONENTS ANALYSIS

Variance Components Estimation Procedure

| | |
|----------------------------|----------|
| Dependent Variable: | strength |
|----------------------------|----------|

| REML Iterations | | | | |
|-----------------|----------------|---------------|--------------------|--------------|
| Iteration | Objective | Var(batch) | Var(prodrun*batch) | Var(Error) |
| 0 | -17.7618754842 | 21.7112806790 | 1.1166909877 | 0.2587277778 |
| 1 | -17.7618754842 | 21.7112806790 | 1.1166909877 | 0.2587277778 |

| |
|---------------------------|
| Convergence criteria met. |
|---------------------------|

| REML Estimates | |
|--------------------|----------|
| Variance Component | Estimate |
| Var(batch) | 21.71128 |
| Var(prodrun*batch) | 1.11669 |
| Var(Error) | 0.25873 |